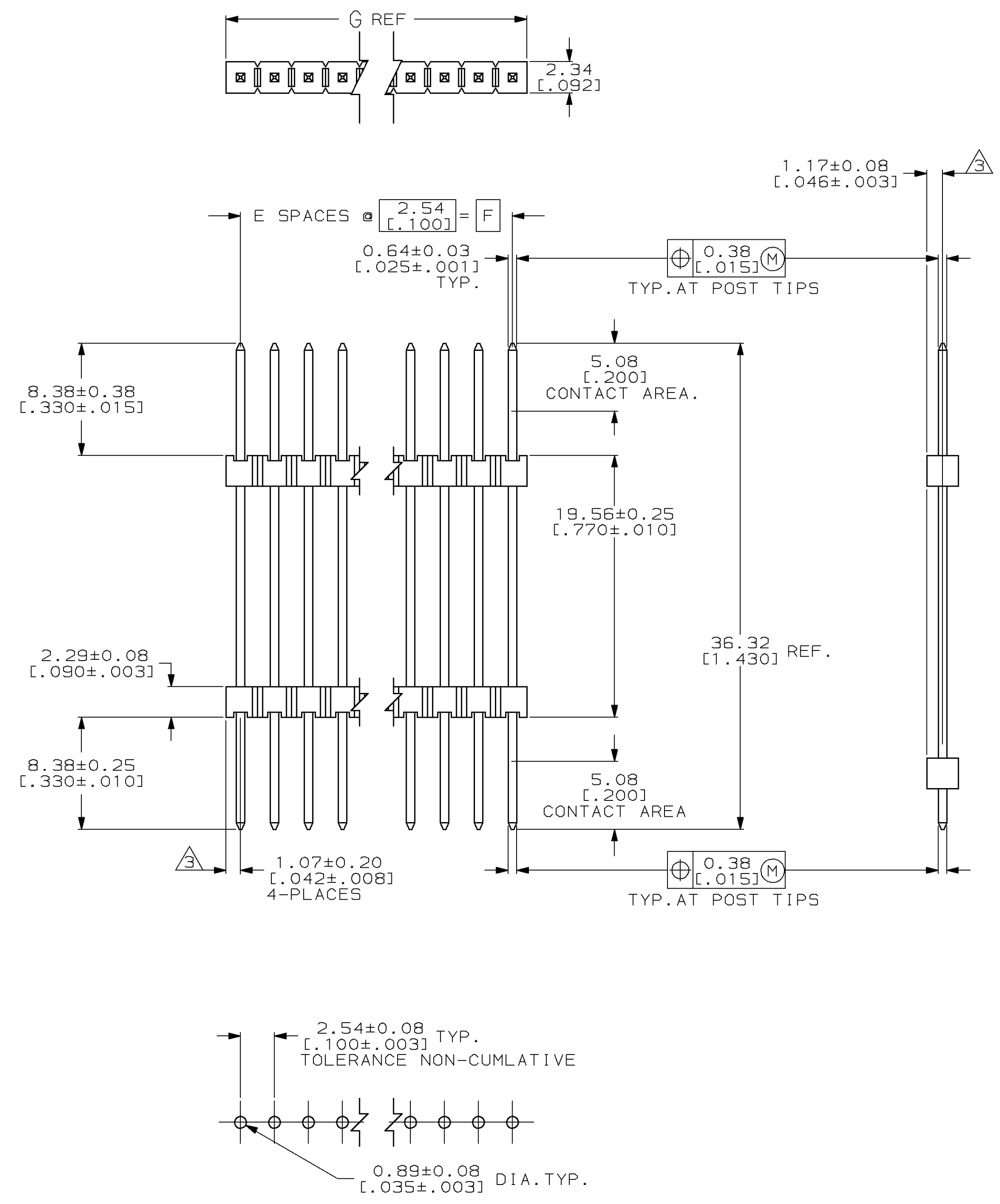


REVISONS		DATE	OWN	APVD
AD	DIST	DESCRIPTION		
0	RELEASED		EB	GD

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT

NO. OF POSITIONS	NO. OF POSITIONS	PART NUMBER
39	40	4-146482-0
38	39	3-146482-9
37	38	3-146482-8
36	37	3-146482-7
35	36	3-146482-6
34	35	3-146482-5
33	34	3-146482-4
32	33	3-146482-3
31	32	3-146482-2
30	31	3-146482-1
29	30	3-146482-0
28	29	2-146482-9
27	28	2-146482-8
26	27	2-146482-7
25	26	2-146482-6
24	25	2-146482-5
23	24	2-146482-4
22	23	2-146482-3
21	22	2-146482-2
20	21	2-146482-1
19	20	2-146482-0
18	19	1-146482-9
17	18	1-146482-8
16	17	1-146482-7
15	16	1-146482-6
14	15	1-146482-5
13	14	1-146482-4
12	13	1-146482-3
11	12	1-146482-2
10	11	1-146482-1
9	10	1-146482-0
8	9	146482-9
7	8	146482-8
6	7	146482-7
5	6	146482-6
4	5	146482-5
3	4	146482-4
2	3	146482-3
1	2	146482-2
-	1	146482-1

DIMENSIONS: 0 PLC ±. 1 PLC ±. 2 PLC ±0.51 (.02) 3 PLC ±0.127 (.005) 4 PLC ±0.0127 (.0005) ANGLES ±.		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±0.51 (.02) 3 PLC ±0.127 (.005) 4 PLC ±0.0127 (.0005) ANGLES ±.		DWN E. BRANDBERG 14-MAR-97 CHK G. DUBNICZKI 14-MAR-97 APVD G. DUBNICZKI 14-MAR-97 NAME PRODUCT SPEC APPLICATION SPEC WEIGHT CUSTOMER DRAWING		AMP Incorporated Harrisburg, PA 17105-3508 HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ. POST, UNSHROUDED SIZE A1 CAGE CODE 00779 DRAWING NO. 146482 SCALE 4:1 SHEET 1 OF 1 REV 0	
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